

Standard Weight Flexible Coupling with Triple Seal Gasket



Figure 65SFTRI & 66SFTRI Standard Weight Flexible couplings are designed for use in piping systems where flexibility is desired. They allow for pipe movement caused by seismic action and thermal variations, and will also attenuate noise & vibration transmitted through the piping system.

- Maximum working pressure depending on coupling size and schedule of pipe:
 - 1" to 6" 1000 psi (68.9 bar)
 - 8" 800 psi (55.1 bar)
- All housings, gaskets and bolts identified by SCI logo
- Gasket Grade E EPDM (green stripe) –30°F (–34°C) to +230°F (+110°C)
- · Other gasket materials available by special order
- Ductile iron housings conform to ASTM A-536 Grade 65-45-12
- Groove dimensions to AWWA C-606
- · Finishes: Orange enamel paint
 - Hot dipped galvanized conforming to ASTM A-153
- ASC Engineered Solutions™ Warranty only applies to assemblies made with housings, gaskets and bolts carrying the SCI logo

Material Specifications

Housing

Ductile Iron Housings conform to ASTM A-536, Grade 65-45-12

Coating

Orange Paint (rust inhibiting) – Standard Coating – Fig. 65SFTRI

Hot Dipped Galvanized conforming to ASTM A-153 - Fig. 66SFTRI

Coupling Gasket Style

Triple Seal – E-EPDM Only

Fig. 65SFTRI - Painted, Fig. 66SFTRI - Galvanized

Coupling Gasket Material

Pre-Lubricated Grade E-EPDM (Green Stripe) -30°F (-34°C) to +230°F (+110°C) Service Temperature Range

For use with water service, diluted acids, alkali solutions, oil-free air and other chemical services. NOT FOR PETROLEUM, STEAM, OR NATURAL GAS APPLICATIONS.

Grade T-Nitrile (Orange Stripe)
-20°F (-29°C) to +180°F (+82°C) Service Temperature

-20°F (-29°C) to +180°F (+82°C) Service Temperature Range

For use with petroleum applications, vegetable & mineral oils, and air with oil vapors.

NOT FOR USE IN HOT WATER, STEAM, OR NATURAL GAS

APPLICATIONS.

Grade 0 – Fluoroelastomer (Blue Stripe) +20°F (-6°C) to +300°F (+149°C) Service Temperature Range For high temperature resistance to oxidizing acids,

For high temperature resistance to oxidizing acids petroleum oils, hydraulic fluids, halogenated hydrocarbons, and lubricants. (Special Order)

Nuts and Bolts

Zinc electroplated, heat treated, oval neck track head bolts conforming to ASTM-183 Grade 2 with a minimum tensile strength of 110,000 psi; Heavy hex nuts made of carbon steel conforming to ASTM A-563 Grade A or Grade B, or J995 Grade 2.

SCI track bolts are 100% magnetic particle Inspected. The SCI logo appears on all COOPLOK™ track bolts.





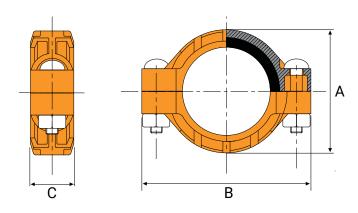


| PROJECT INFORMATION | APPROVAL STAMP |
|---------------------|-------------------|
| Project: | Approved |
| Address: | Approved as noted |
| Contractor: | Not approved |
| Engineer: | Remarks: |
| Submittal Date: | |
| Notes 1: | |
| Notes 2: | |

High Pressure Couplings



Standard Weight Flexible Coupling with Triple Seal Gasket Fig. 65SFTRI & 66SFTRI





| Pipe Size in/mm | Part Number | | Pipe OD | Max Pipe | Dimensions | | | Deflection | Number | Case | Weight |
|--------------------|-------------|-------------|--------------------|-------------------|----------------------|----------------------|--------------|------------|----------------|------|-----------------|
| | Painted | Galvanized | in/mm | End Gap in/mm | Α | В | С | Degrees | of Sections | Qty | lb/kg |
| 1½ 32 | 65SFTRI3012 | 66SFTRI3012 | 1.660 42.2 | 1/8 3.2 | 2.70 68.5 | 4.41 112.0 | 1.89 48.0 | 2.1 | 2 | 24 | 2.2 1.0 |
| 1½ 40 | 65SFTRI3014 | 66SFTRI3014 | 1.900 48.3 | 1/8 3.2 | 2.93 74.5 | 4.69 119.0 | 1.89 48.0 | 1.9 | 2 | 24 | 2.3 1.0 |
| 2 50 | 65SFTRI3020 | 66SFTRI3020 | 2.375 60.3 | 1/8 3.2 | 3.48 88.5 | 5.20 132.0 | 1.89 48.0 | 2.0 | 2 | 20 | 2.5 1.1 |
| 2½ 65 | 65SFTRI3024 | 66SFTRI3024 | 2.875 73.0 | 1/8 3.2 | 4.04 102.5 | 5.71 145.0 | 1.89 48.0 | 2.3 | 2 | 16 | 3.0 1.4 |
| 3 80 | 65SFTRI3030 | 66SFTRI3030 | 3.500 88.9 | 1/8 3.2 | 4.63 117.5 | 6.50 165.0 | 1.89 48.0 | 2.0 | 2 | 16 | 3.3 1.4 |
| 4 100 | 65SFTRI3040 | 66SFTRI3040 | 4.500 114.3 | 1/4 6.4 | 6.00 152.4 | 8.35 212.0 | 2.13 54.0 | 2.2 | 2 | 8 | 6.1 2.8 |
| 5 125 | 65SFTRI3050 | 66SFTRI3050 | 5.563 141.3 | 1/4 6.4 | 7.07 179.5 | 10.04 255.0 | 2.13 54.0 | 1.8 | 2 | 6 | 8.5 3.9 |
| 6 150 | 65SFTRI3060 | 66SFTRI3060 | 6.625 168.3 | 1/4 6.4 | 8.31 211.0 | 11.42 290.0 | 2.15 54.5 | 1.6 | 2 | 4 | 10.6 4.8 |
| 8 200 | 65SFTRI3080 | 66SFTRI3080 | 8.625 219.1 | 1/4 6.4 | 10.35 263.0 | 13.62 346.0 | 2.48 63.0 | 1.4 | 2 | - | 16.4 7.5 |

Please see complete installation instructions at www.asc-es.com for important guidelines and limitations on the use and applications of COOPLOK™ Grooved Couplings and Fittings.



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